

ICC-ES Evaluation Report

ESR-4238

Reissued April 2024	This report also contains:
Revised July 2024	- CBC Supplement
Subject to renewal April 2026	- FBC Supplement



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DIVISION: 03 00 00- CONCRETE Section: 03 48 00- Precast Concrete Specialties DIVISION: 31 00 00- EARTHWORK Section: 31 60 00- Special Foundations and Load-Bearing Elements	REPORT HOLDER: PERMA-COLUMN, LLC ADDITIONAL LISTEES: MIDWEST PERMA- COLUMN, INC. PERMA COLUMN EAST, LLC TRI-STATE PERMA- COLUMN	EVALUATION SUBJECT: PERMA-COLUMN COLUMNS: PC6300, PC6400, PC6600, PC8300, PC8400, PC8500	
	COLUMN.		

1.0 EVALUATION SCOPE

Compliance with the following codes:

- 2024, 2021, 2018 and 2015 International Building Code® (IBC)
- 2024, 2021, 2018 and 2015 International Residential Code® (IRC)

Property evaluated:

Structural

2.0 USES

Perma-Column columns described in this report are used as precast concrete piers with steel brackets on top for attachment of vertical wood posts in post frame buildings. Perma-Column columns are installed into holes in the ground and backfilled with suitable compacted soils, wet-poured concrete or a self-leveling and self-compacting cementitious material. Under the IRC, the Perma-Column columns may be used where an engineering design is submitted in accordance with Section R301.1.3.

3.0 DESCRIPTION

3.1 General:

The Perma-Column columns are factory manufactured precast, reinforced concrete columns with a steel "U"shaped steel bracket on the top for attachment to a vertical wood post or laminated wood column. The Perma-Column column protrudes above finish grade, to allow for the attachment of a wood post or laminated wood column. See <u>Figure 1</u> for an illustration of Perma-Column column and a typical installation of Perma-Column column. <u>Table 1</u> provides the dimensions of Perma-Columns.



Page 1 of 9

3.2 Materials:

3.2.1 Concrete: The concrete used for the Perma-Column columns complies with the requirements shown in Table 19.3.2.1 of ACI 318 for exposure classes F2 and C1, defined in Table 19.3.1.1 of ACI 318. The concrete has a minimum compressive strength (f_c) of 10,000 psi (70 MPa) at 28 days.

3.2.2 Reinforcement: The steel reinforcing bars used in the Perma-Column columns are No. 4 or No. 5 bars complying with ASTM A706 Grade 60; and are welded to the bottom surface of the steel bracket. The rebar placement geometry is shown in <u>Figure 1</u> and the rebar center to center spacing is shown in <u>Table 4</u>.

3.2.3 Bracket: The Perma-Column column bracket is manufactured from ¹/₄-inch (6.35 mm) thick hot-rolled steel plate, complying with ASTM A1018 SS Grade 40. The bracket has nominal dimensions equal to the concrete portion of the column it is mated with. The vertical legs of the bracket are 13 inches (330 mm) or 18 inches (457 mm) long with pre-drilled holes for the placement of fasteners. The bracket is powder coated with a proprietary powder chemistry.

3.2.4 Wood: Wood posts for which the column brackets are used, must be made of dimension lumber, timber posts or glued-laminated (glulam) timber, complying with the ANSI/AWC National Design Specifications (NDS) for Wood Construction and its supplement. The designs of wood posts are outside the scope of this report.

3.2.5 Fasteners: The screws used to install wood posts to Perma-Column columns must be nominally 1/4 inch (6.35 mm) in diameter by 3 inches (76.2 mm) in length, carbon or stainless steel proprietary wood screws recognized in a current ICC-ES evaluation report, having a minimum bending yield strength, F_{yb} , of 164,000 psi (1130 MPa). The unthreaded portion of the screws must have an actual shank diameter of 0.24 inch (6.1 mm) and a length between 1 inch (25 mm) and $1^{1}/_{2}$ inches (38 mm).

The through-bolts used to install wood posts to Perma-Column columns must comply with SAE J429 Grade 5, having a minimum tensile yield strength, F_y , of 92,000 psi (635 MPa) and a minimum tensile strength, F_u , of 120,000 psi (830 MPa). The bolts must comply with the coating requirement in ASTM F1470. The minimum diameter of the bolts is $1/_2$ inches (12.7 mm).

The screws and through-bolts are optionally supplied by Perma-Column. The fasteners are outside the scope of this report.

3.2.6 Fasteners in Contact with Treated Lumber: Fasteners used in contact with preservative-treated or fire-retardant-treated lumber must comply with 2024 and 2021 IBC Section 2304.10.6 (2018 and 2015 IBC Section 2304.10.5) and 2024 IRC Section 304.3 (2021, 2018 and 2015 IRC Section R317.3), as applicable. The lumber treater or this evaluation report holder (Perma-Column, LLC), or both, must be contacted for recommendations on the appropriate coating or material to specify for the fasteners as well as the connection capacities of fasteners used with the specific proprietary preservative-treated or fire-retardant-treated lumber.

3.2.7 Foundation: The Perma-Column columns are installed into holes in the ground and backfilled with suitable compacted soils, wet-poured concrete or a self-leveling and self-compacting material. The backfill material and foundation are outside the scope of this report.

4.0 DESIGN AND INSTALLATION

4.1 Structural Design:

4.1.1 General: The design of the Perma-Column columns must comply with all applicable codes and this evaluation report.

The wood columns must be designed in accordance with the AWC National Design Specifications[®] for Wood Construction (NDS) and its supplement or the ASABE EP 559.1 Design Requirements and Bending Properties for Mechanically-Laminated Wood Assemblies.

Where applicable, the Perma-Column columns must be laterally restrained at the top of wood post or column by a roof diaphragm designed and detailed in accordance with the AWC Special Design Provisions for Wind and Seismic (SPDWS) or the ASABE EP 484.3 Diaphragm Design of Metal-clad, Wood-Frame Rectangular Buildings.

The soils and backfill underneath and around the Perma-Column columns for post frame buildings must be designed in accordance with the ASABE EP 486.3 *Shallow Post and Pier Foundation Design* per Section 2306.1 of the 2024 and 2021 IBC or ASABE EP 486.2 *Shallow Post Foundation Design* per Section 2306.1 of the 2018 and 2015 IBC.

The calculated maximum internal moment, uplift, axial compression, and shear forces in the precast concrete segment of the Perma-Column column must not exceed the corresponding reference design values given in <u>Tables 1</u> and <u>2</u>. Calculated moment, uplift, and shear forces at steel bracket elevation (joint) must not exceed the corresponding reference design values given in <u>Table 3</u>. Designs must be performed by a registered design professional.

4.1.2 Wood Post to Anchor Brackets: The design values provided in <u>Table 3</u> of this evaluation report are Allowable Stress Design (ASD) and Load and Resistance Factor Design (LRFD) design values for designs of

the connections between the supported wood post/column and Perma-Column column brackets. The load duration factor, C_D , (ASD) and the Time Effect Factor, λ , (LRFD), have been applied to the corresponding loads in accordance with the NDS and its supplement. Structural models of the Perma-Column column must include the anchor bracket between the precast concrete base and the wood column as a joint or a node with flexural rigidity (rotational stiffness) as specified in <u>Table 3</u>. Components such as wood post/column and foundation described in Sections 3.2.4 through 3.2.7 must be designed and checked to determine the governing capacity in the system.

4.1.3 Foundation: The design values provided in <u>Tables 1</u> and <u>2</u> of this evaluation report are ASD and LRFD design values for foundation design. The design values apply to the capacity of the Perma-Column precast concrete column only. The evaluation and design of soils and backfill beneath and around Perma-Column columns must be performed in accordance with ASABE EP486.3 under the 2024 and 2021 IBC and ASABE EP 486.2 under the 2018 and 2015 IBC by a registered design professional.

4.2 Installation:

4.2.1 General: Perma-Column columns must be installed in accordance with Perma-Column's published installation instructions, the applicable code, the approved plans, and this report. If there is a conflict between the plans submitted for approval and this report, this report governs.

4.2.2 Perma-Column Column Installation: The Perma-Column columns must be placed into holes in the ground with the top concrete end protruding no more than 12 inches (305 mm), and no less than 8 inches (203 mm) above finish grade in accordance with IBC Section 2304.12.2.2. Once in place, the hole must be backfilled with suitable compacted soil, wet-poured concrete, or a self-leveling and self-compacting cementitious material.

A maximum of four $^{3}/_{16}$ -inch-diameter (4.8 mm) and $1^{1}/_{4}$ -inch-deep (32 mm) holes may be drilled into the concrete portion of the Perma-Column column protruding from the ground for installation of splash boards. A minimum edge distance of $1^{1}/_{2}$ inches (38 mm) must be provided, and the holes must be spaced at least $2^{1}/_{2}$ inches (64 mm) apart.

5.0 CONDITIONS OF USE:

The Perma-Column columns described in this report comply with, or are suitable alternatives to what is specified in, those codes listed in Section 1.0 of this report, subject to the following conditions:

- **5.1** The Perma-Column columns must be installed in accordance with the applicable code, published installation instructions, the approved plans and this report.
- **5.2** The construction documents prepared or reviewed by a registered design professional where required by the statutes of the jurisdiction in which the project is to be constructed specifying the Perma-Column columns must indicate compliance with this evaluation report and applicable codes and must be submitted to the code official for approval.
- **5.3** Use of Perma-Column columns to resist the external applied loads must be designed in accordance with Section 4.1.2 of this evaluation report and must be justified to the satisfaction of the code official.
- **5.4** The connection between the supported wood post/column and the Perma-Column column must be designed in accordance with Section 4.1.2 this evaluation report and must be justified to the satisfaction of the code official.
- **5.5** Wood posts, and fasteners must comply, respectively, with Sections 3.2.4 and 3.2.5 of this evaluation report.
- **5.6** Use of Perma-Column columns with preservative treated or fire-retardant-treated lumber must be in accordance with Section 3.2.6 of this evaluation report.
- **5.7** Other than as noted in Section 4.2.2, the Perma-Column columns must not be field modified (e.g. cut, drilled, torched, etc.) in any way.
- **5.8** The Perma-Column columns are manufactured at the Perma-Column LLC's facility located in Ossian, Indiana, and the listee's facilities noted in Section 7.3 of this evaluation report, under an approved quality control program with inspections by ICC-ES.

6.0 EVIDENCE SUBMITTED

- **6.1** Data in accordance with the ICC-ES Acceptance Criteria for Steel Connectors for Connecting Light-Frame Construction Members to Concrete (AC398), dated February 2020 (editorially revised March 2024).
- **6.2** Engineering calculations of Perma-Column precast concrete columns in accordance with ACI 318 and AISC 360 as required in Section 1.2.4 of ICC-ES Acceptance Criteria for Steel Connectors for Connecting Light-Frame Construction Members to Concrete (AC398), dated February 2020 (editorially revised March 2024).

7.0 IDENTIFICATION

- 7.1 Product labeling shall include, the name of the report holder or listee, and the ICC-ES mark of conformity. The listing or evaluation report number (ICC-ES ESR-4238) may be used in lieu of the mark of conformity. The precast columns or the packaging bear the name of the report holder (Perma-Column, LLC) and listee (Midwest Perma-Column, Inc., Perma Column East, LLC, or Tri State Perma-Column), Model ID, date of manufacture, and the evaluation report number (ESR-4238).
- **7.2** The report holder's contact information is the following:

PERMA-COLUMN, LLC 400 CAROL ANN LANE OSSIAN, INDIANA 46777 (260) 622-7190 www.permacolumn.com info@permacolumn.com

7.3 The Additional Listees' contact information is the following:

MIDWEST PERMA-COLUMN, INC. 7407 NORTH KICKAPOO-EDWARDS ROAD EDWARDS, ILLINOIS 61528 (309) 589-7949 www.midwestpermacolumn.com info@midwestpermacolumn.com

PERMA COLUMN EAST, LLC POST OFFICE BOX 87 LENHARTSVILLE, PENNSYLVANIA 19534 (610) 562-7161 www.permacolumneast.com permacolumneast@verizon.net

TRI-STATE PERMA-COLUMN 2570 NORTH MAIN STREET CRAIGVILLE, INDIANA 46731 (800) 276-7046 <u>www.tristatepc.com</u> <u>sales@tristatepc.com</u>

TABLE 1—PERMA-COLUMN PRECAST CONCRETE COLUMNS MODEL ID AND PRECAST CONCRETE COLUMN AXIAL AND MOMENT DESIGN CAPACITIES^{1,2,3}

	LOAD AND RESISTANCE FACTOR DESIGN (LRFD)								
MODEL ID	WIDTH (in)	DEPTH (in)	LENGTH⁴ (in)	P _{LRFD} (lb)	M _{LRFD-x} (ft-lb)	M _{LRFD-z} (ft-lb)	T _{LRFD} (Ib)		
PC6300	5 ³ / ₈	5 ³ /8	59 ³ / ₄	113,100	6,517	6,620	10,320		
PC6400	6 ⁷ / ₈	5 ³ /8	59 ³ / ₄	140,100	9,217	6,723	9,070		
PC6600	6 ³ / ₈	5 ³ /8	59 ³ / ₄	131,100	8,317	6,694	9,360		
PC8300	5 ³ / ₈	7 ¹ / ₈	59 ³ / ₄	153,100	9,781	14,545	15,710		
PC8400	6 ⁷ / ₈	7 ¹ / ₈	59 ³ / ₄	188,900	139,66	14,792	13,590		
PC8500	8 ³ / ₈	7 ¹ / ₈	59 ³ / ₄	223,000	179,55	14,945	12,340		
		ALLC	WABLE STRENGTH	I DESIGN (ASD)					
MODEL ID	WIDTH (in)	DEPTH (in)	LENGTH⁴ (in)	P _{ASD} (Ib)	M _{ASD-x} (ft-lb)	M _{ASD-z} (ft-lb)	T _{ASD} (lb)		
PC6300	5 ³ /8	5 ³ /8	59 ³ / ₄	70,700	4,073	4,137	6,870		
PC6400	6 ⁷ / ₈	5 ³ /8	59 ³ / ₄	87,600	5,761	4,202	6,030		
PC6600	6 ³ / ₈	5 ³ /8	59 ³ / ₄	82,000	5,198	4,184	6,230		
PC8300	5 ³ / ₈	7 ¹ / ₈	59 ³ / ₄	95,700	6,113	9,091	10,450		
PC8400	6 ⁷ / ₈	7 ¹ / ₈	59 ³ / ₄	118,100	8,729	9,245	9,040		
PC8500	8 ³ / ₈	7 ¹ / ₈	59 ³ / ₄	139,400	11,222	9,341	8,210		

For SI: 1 inch = 25.4 mm, 1 pound = 4.4482 N

¹For biaxial bending: $\frac{mx}{Mx} + \frac{mz}{Mz} \le 1$

²The tabulated design values account for combined axial compression load and bending moment load. No reduction in axial compression loads and bending moment loads for combined axial compression and bending moment is required.

³For combined tension loads and bending moment loads: $\frac{t}{T} + \frac{m}{M} \le 1$

⁴Length is measured from the top of the concrete to the bottom of the concrete.

 P_{LRFD} = Maximum compression capacity (ΦP_n) of the column based on Load and Resistance Factor Design (LRFD).

 P_{ASD} = Maximum compression capacity (P_n/Ω) of the column based on Allowable Strength Design (ASD).

 M_{LRFD-x} = Maximum moment capacity (ΦM_n) of the column about the x-axis based on LRFD.

 M_{ASD-x} = Maximum moment capacity (M_n/Ω) of the column about the x-axis based on ASD.

 M_{LRFD-z} = Maximum moment capacity (ΦM_n) of the column about the z-axis based on LRFD.

 M_{ASD-z} = Maximum moment capacity (M_n/Ω) of the column about the z-axis based on ASD.

 T_{LRFD} = Maximum tension (ΦP_n) of the column based on LRFD.

 T_{ASD} = Maximum tension (P_n/Ω) of the column based on ASD.

m = Design moment load.

t

Design tension load

LOAD AND RESISTANCE FACTOR DESIGN (LRFD)													
	PC6	300	PC6	400	PC6	600	PC	8300	PC	8400	PC8500		
P (lb)	V _{LRFD-x} (Ib)	V _{LRFD-z} (lb)	V _{LRFD-x} (lb)	V _{LRFD-z} (Ib)	V _{LRFD-x} (lb)	V _{LRFD-z} (lb)	V _{LRFD-x} (lb)	V _{LRFD-z} (Ib)	V _{LRFD-x} (lb)	V _{LRFD-z} (lb)	V _{LRFD-x} (lb)	V _{LRFD-z} (Ib)	
10,000	4,290	<u>4,277</u>	<u>4,895</u>	<u>5,177</u>	<u>4,699</u>	<u>4,890</u>	<u>5,942</u>	<u>5,534</u>	<u>6,827</u>	<u>6,765</u>	<u>7,613</u>	<u>7,815</u>	
9,000	4,200	<u>4,187</u>	<u>4,805</u>	<u>5,079</u>	4,609	4,795	<u>5,844</u>	<u>5,446</u>	<u>6,729</u>	<u>6,669</u>	<u>7,515</u>	<u>7,714</u>	
8,000	<u>4,109</u>	4,097	<u>4,714</u>	4,981	<u>4,518</u>	4,699	<u>5,747</u>	<u>5,357</u>	<u>6,631</u>	<u>6,572</u>	7,417	7,612	
7,000	4,019	4,007	4,623	4,883	<u>4,427</u>	4,604	<u>5,649</u>	5,269	6,534	<u>6,476</u>	7,319	7,511	
6,000	<u>3,929</u>	<u>3,917</u>	<u>4,533</u>	4,785	<u>4,337</u>	4,508	<u>5,551</u>	<u>5,180</u>	<u>6,436</u>	<u>6,379</u>	7,222	7,409	
5,000	3,838	<u>3,827</u>	<u>4,442</u>	4,688	4,246	4,412	<u>5,454</u>	<u>5,092</u>	<u>6,338</u>	<u>6,283</u>	7,124	7,308	
4,000	<u>3,748</u>	<u>3,737</u>	4,352	4,590	<u>4,156</u>	4,317	<u>5,356</u>	<u>5,003</u>	<u>6,241</u>	<u>6,187</u>	7,026	7,206	
3,000	<u>3,657</u>	<u>3,647</u>	<u>4,261</u>	4,492	4,065	4,221	<u>5,258</u>	<u>4,915</u>	<u>6,143</u>	<u>6,090</u>	<u>6,928</u>	7,105	
2,000	<u>3,567</u>	<u>3,557</u>	<u>4,170</u>	4,394	<u>3,975</u>	4,125	<u>5,161</u>	<u>4,826</u>	<u>6,045</u>	<u>5,994</u>	<u>6,831</u>	7,003	
1,000	3,476	<u>3,466</u>	4,080	4,296	<u>3,884</u>	4,030	<u>5,063</u>	<u>4,738</u>	<u>5,948</u>	<u>5,897</u>	6,733	6,902	
0	<u>3,386</u>	<u>3,376</u>	<u>3,989</u>	<u>4,198</u>	<u>3,794</u>	<u>3,934</u>	<u>4,965</u>	<u>4,649</u>	<u>5,850</u>	<u>5,801</u>	<u>6,635</u>	<u>6,801</u>	
-1,000	3,296	<u>3,286</u>	<u>3,899</u>	<u>4,101</u>	<u>3,703</u>	<u>3,839</u>	<u>4,868</u>	<u>4,561</u>	<u>5,752</u>	<u>5,705</u>	<u>6,537</u>	6,699	
-2,000	3,205	<u>3,196</u>	<u>3,808</u>	4,003	<u>3,612</u>	3,743	<u>4,770</u>	<u>4,472</u>	<u>5,655</u>	<u>5,608</u>	6,439	6,598	
-3,000	<u>3,115</u>	<u>3,106</u>	<u>3,717</u>	<u>3,905</u>	<u>3,522</u>	<u>3,647</u>	<u>4,672</u>	<u>4,384</u>	<u>5,557</u>	<u>5,512</u>	<u>6,342</u>	<u>6,496</u>	
-4,000	3,024	<u>3,016</u>	<u>3,627</u>	<u>3,807</u>	<u>3,431</u>	<u>3,552</u>	<u>4,575</u>	4,295	5,460	<u>5,415</u>	6,244	6,395	
-5,000	2,934	2,926	<u>3,536</u>	3,709	<u>3,341</u>	3,456	4,477	4,207	5,362	<u>5,319</u>	6,146	6,293	
				ALLOW	ABLE STR	ENGTH D	ESIGN (A	SD)					
Р	PC6	300	PC6	400	PC6	600	PC	8300	0 PC8400			PC8500	
P (lb)	V _{ASD-x} (lb)	V _{ASD-z} (lb)	V _{ASD-x} (Ib)	V _{ASD-z} (lb)	V _{ASD-x} (lb)	V _{ASD-z} (lb)	V _{ASD-x} (lb)	V _{ASD-z} (lb)	V _{ASD-x} (lb)	V _{ASD-z} (lb)	V _{ASD-x} (lb)	V _{ASD-z} (lb)	
6,250	2,681	2,673	3,060	3,235	2,937	3,057	<u>3,714</u>	<u>3,459</u>	4,267	4,228	4,758	4,884	
5,625	2,625	2,617	3,003	3,174	2,880	2,997	3,653	3,404	4,206	4,168	4,697	4,821	
5,000	2,568	2,561	2,946	<u>3,113</u>	2,824	2,937	<u>3,592</u>	<u>3,348</u>	4,145	4,108	4,636	4,758	
4,375	2,512	2,504	2,890	3,052	2,767	2,877	<u>3,531</u>	<u>3,293</u>	4,084	4,047	4,575	4,694	
3,750	2,455	2,448	2,833	2,991	<u>2,711</u>	<u>2,817</u>	<u>3,470</u>	<u>3,238</u>	4,022	<u>3,987</u>	4,514	4,631	
3,125	2,399	2,392	<u>2,776</u>	2,930	2,654	2,758	3,409	<u>3,182</u>	3,961	<u>3,927</u>	4,452	4,567	
												4,504	
2,500	2,342	2,335	<u>2,720</u>	2,869	<u>2,597</u>	<u>2,698</u>	<u>3,348</u>	<u>3,127</u>	<u>3,900</u>	<u>3,867</u>	<u>4,391</u>	4,004	
2,500 1,875	<u>2,342</u> <u>2,286</u>	<u>2,335</u> <u>2,279</u>	<u>2,720</u> 2,663	<u>2,869</u> <u>2,807</u>	<u>2,597</u> 2,541	<u>2,698</u> <u>2,638</u>	<u>3,348</u> <u>3,287</u>	<u>3,127</u> <u>3,072</u>	<u>3,900</u> <u>3,839</u>	<u>3,867</u> <u>3,806</u>	<u>4,391</u> <u>4,330</u>	4,441	
,													
1,875	2,286	<u>2,279</u>	2,663	2,807	2,541	2,638	<u>3,287</u>	3,072	<u>3,839</u>	3,806	4,330	4,441	
1,875 1,250	<u>2,286</u> 2,229	<u>2,279</u> 2,223	<u>2,663</u> 2,607	<u>2,807</u> 2,746	<u>2,541</u> 2,484	<u>2,638</u> 2,578	<u>3,287</u> <u>3,225</u>	<u>3,072</u> <u>3,016</u>	<u>3,839</u> <u>3,778</u>	<u>3,806</u> <u>3,746</u>	<u>4,330</u> <u>4,269</u>	<u>4,441</u> <u>4,377</u>	
1,875 1,250 625	2,286 2,229 2,173	<u>2,279</u> <u>2,223</u> <u>2,167</u>	<u>2,663</u> <u>2,607</u> <u>2,550</u>	<u>2,807</u> <u>2,746</u> <u>2,685</u>	2,541 2,484 2,428	2,638 2,578 2,519	<u>3,287</u> <u>3,225</u> <u>3,164</u>	<u>3,072</u> <u>3,016</u> <u>2,961</u>	<u>3,839</u> <u>3,778</u> <u>3,717</u>	<u>3,806</u> <u>3,746</u> <u>3,686</u>	<u>4,330</u> <u>4,269</u> <u>4,208</u>	<u>4,441</u> <u>4,377</u> <u>4,314</u>	
1,875 1,250 625 0	2,286 2,229 2,173 2,116	2,279 2,223 2,167 2,110	2,663 2,607 2,550 2,493	2,807 2,746 2,685 2,624	2,541 2,484 2,428 2,371	2,638 2,578 2,519 2,459	3,287 3,225 3,164 3,103	<u>3,072</u> <u>3,016</u> <u>2,961</u> <u>2,906</u>	3,839 3,778 3,717 3,656	3,806 3,746 3,686 3,626	4,330 4,269 4,208 4,147	4,441 4,377 4,314 4,250	
1,875 1,250 625 0 -625	2,286 2,229 2,173 2,116 2,060	2,279 2,223 2,167 2,110 2,054	2.663 2.607 2.550 2.493 2.437	2.807 2.746 2.685 2.624 2.563	2.541 2.484 2.428 2.371 2.314	2,638 2,578 2,519 2,459 2,399	3,287 3,225 3,164 3,103 3,042	3,072 3,016 2,961 2,906 2,850	3.839 3.778 3.717 3.656 3.595	3.806 3.746 3.686 3.626 3.565	4,330 4,269 4,208 4,147 4,086	4,441 4,377 4,314 4,250 4,187	
1,875 1,250 625 0 -625 -1,250	2,286 2,229 2,173 2,116 2,060 2,003	2,279 2,223 2,167 2,110 2,054 1,998	2,663 2,607 2,550 2,493 2,437 2,380	2,807 2,746 2,685 2,624 2,563 2,502	2.541 2.484 2.428 2.371 2.314 2.258	2.638 2.578 2.519 2.459 2.399 2.339	3,287 3,225 3,164 3,103 3,042 2,981	3.072 3.016 2.961 2.906 2.850 2.795	3,839 3,778 3,717 3,656 3,595 3,534	3,806 3,746 3,686 3,626 3,565 3,505	4,330 4,269 4,208 4,147 4,086 4,025	4,441 4,377 4,314 4,250 4,187 4,123	

TABLE 2-PERMA-COLUMN PRECAST CONCRETE COLUMN SHEAR CAPACITIES¹

For **SI:** 1 inch = 25.4 mm, 1 pound = 4.4482 N

¹The tabulated shear values are for columns with the either axial compression or axial tension load, calculated by using ACI 318-19 Table 22.5.5.1 item (c). Ρ

Axial design load (positive values represent the axial compression, while negative values represent the axial tension) =

= Maximum shear capacity (ΦV_n) of the column parallel to the x-axis based on LRFD. $V_{\text{LRFD-x}}$

 $V_{\text{ASD-x}}$ = Maximum shear capacity (V_n/Ω) of the column parallel to the x-axis based on ASD.

= Maximum shear capacity (ΦV_n) of the column parallel to the z-axis based on LRFD. V_{LRFD-z}

 $V_{\text{ASD-z}}$ = Maximum shear capacity (P_n/Ω) of the column parallel to the z-axis based on ASD.

TABLE 3—DESIGN VALUES FOR WOOD POST TO ANCHOR BRACKET CONNECTIONS^{1,2,3,7}

MODEL		RACKE IENSIO		POST	FASTE (Quantit			ASD (C _D = 1.6)			LRFD (λ = 1.0)		ROTATIONAL STIFFNESS
NO.	W (in.)	D (in.)	H (in.)	SIZE	Screw Bolt		F₁⁵ (lbf)	F _{uplift} (Ibf)	Mz (Ibf-ft)	F₁⁵ (Ibf)	F _{uplift} (Ibf)	Mz (Ibf-ft)	M₂/θ ⁶ (lbf-ft/deg)
PC6300	4 ⁵ / ₈	5	13	3-ply 2x6	4	2	2,100	4,835	2,080	2,830	6,515	2,800	2,900
PC6400	6 ¹ / ₈	5	18	4-ply 2x6	4	2	2,380	4,835	2,600	3,200	6,516	3,900	3,780
PC6600	5 ⁵ /8	5	13	6x6	4	2	2,100	4,835	2,080	2,830	6,515	2,800	2,960
PC8300	4 ⁵ / ₈	7	18	3-ply 2x8	8	2	3,030	8,490	4,120	4,080	11,450	5,550	6,930
PC8400	6 ¹ / ₈	7	18	4-ply 2x8	8	2	3,030	8,490	4,120	4,080	11,450	5,550	6,640
PC8500	7 ⁵ / ₈	7	18	5-ply 2x8	8	2	3,030	8,210	4,120	4,080	11,450	5,550	6,520

For SI: 1 inch = 25.4 mm, 1 lb_f = 4.45 N, 1 lbf-ft = 1.356 N-m, 1 lbf-ft/deg = 1.356 N-m/deg.

¹The reference design values are for Allowable Strength Design (ASD) method and the Load and Resistance Factor Design (LRFD) method and have been increased for wind or earthquake loading with no further increase allowed. The ASD values must be reduced when other load durations govern.

²Calculated internal shear, moment, and tension forces in the Perma-Column column at the joint elevation must not exceed the corresponding reference design values provided in this table. The design of wood column above the steel bracket and the concrete column below the steel bracket are not governed by this table.

³Axial compression load shall be checked and limited by the design capacity of the post or column.

⁴Screws and bolts must comply with Section 3.2.5 of this evaluation report and used together in order to achieve the tabulated allowable loads. ⁵Lateral load, F₁, is perpendicular to the axis of the fasteners in x-x axial direction.

⁶The tabulated rotational stiffness are based on the tabulated moments, and account for the rotation within the connections, deflection of the bracket, fastener slip and post deformation. The additional deflection of the post above the connection due to the post rotation and bending must be accounted in design.

⁷Specific gravity of wood must be a minimum of 0.55.

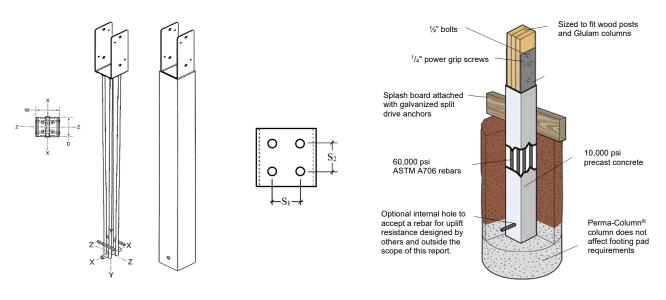


FIGURE 1—AN ILLUSTRATION OF PERMA-COLUMN[®] COLUMN (LEFT) AND TYPICAL INSTALLATION (RIGHT) WITH INTERNAL SLEEVE

TABLE 4—REBAR PLACEMENT GEOMETRY FOR PC MODLE ANCHOR BRACKETS^{1,2,3}

MODEL NO.	S ₁	S ₂
MODEL NO.	(in.)	(in.)
PC6300	2-1/4	2- ⁷ / ₁₆
PC6400	3-3/4	2- ⁷ / ₁₆
PC6600	3-1/4	2- ⁷ / ₁₆
PC8300	2- ³ / ₁₆	4- ¹ / ₁₆
PC8400	3- ¹¹ / ₁₆	4- ¹ / ₁₆
PC8500	5- ³ / ₁₆	4- ¹ / ₁₆

For **SI:** 1 inch = 25.4 mm

¹Refer to Figure 1 for the rebar placement geometry and the definitions of S_1 and S_2 .

²A minimum edge distance between the steel rebars and plate in S_1 direction is 0.69 inches (17.5 mm). ³A minimum edge distance between the steel rebars and plate in S_2 direction is 1.28 inches (32.5 mm).



ICC-ES Evaluation Report

ESR-4238 CBC and CRC Supplement

Reissued April 2024 Revised July 2024 This report is subject to renewal April 2026.

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DIVISION: 03 00 00—CONCRETE Section: 03 48 00—Precast Concrete Specialties

DIVISION: 31 00 00—EARTHWORK Section: 31 60 00—Special Foundations and Load-Bearing Elements

REPORT HOLDER:

PERMA-COLUMN, LLC

EVALUATION SUBJECT:

PERMA-COLUMN COLUMNS: PC6300, PC6400, PC6600, PC8300, PC8400, PC8500

1.0 REPORT PURPOSE AND SCOPE

Purpose:

The purpose of this evaluation report supplement is to indicate that Perma-Column Columns: PC6300, PC6400, PC6600, PC8300, PC8400, PC8500, described in ICC-ES evaluation report ESR-4238, have also been evaluated for compliance with the codes noted below.

Applicable code editions:

■ 2022 California Building Code (CBC)

For evaluation of applicable Chapters adopted by the California Office of Statewide Health Planning and Development (OSHPD) AKA: California Department of Health Care Access and Information (HCAI) and the Division of State Architect (DSA), see Sections 2.1.1 and 2.1.2 below.

■ 2022 California Residential Code (CRC)

2.0 CONCLUSIONS

The Perma-Column Columns: PC6300, PC6400, PC6600, PC8300, PC8400, PC8500, described in Sections 2.0 through 7.0 of the evaluation report ESR-4238, comply with CBC Chapter 19 and CRC Section R301.1.3 provided the design and installation are in accordance with the 2021 *International Building Code*[®] (IBC) provisions noted in the evaluation report and the additional requirements of the CBC Chapters 16, 17, 18, and 19, as applicable.

2.1 OSHPD:

The applicable OSHPD Sections and Chapters of the CBC are beyond the scope of this evaluation report supplement.

2.2 DSA:

The applicable DSA Sections and Chapters of the CBC are beyond the scope of this evaluation report supplement

3.0 CONDITIONS OF USE

The Perma-Column Columns: PC6300, PC6400, PC6600, PC8300, PC8400, PC8500, described in this evaluation report must comply with the following conditions:

The ASD capacities described in the evaluation report must not be increased for seismic or wind load combinations.

This supplement expires concurrently with the evaluation report ESR-4238, reissued April 2024 and revised July 2024.

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REPORT HOLDER:

PERMA-COLUMN, LLC

EVALUATION SUBJECT:

PERMA-COLUMN COLUMNS: PC6300, PC6400, PC6600, PC8300, PC8400, PC8500

1.0 REPORT PURPOSE AND SCOPE

Purpose:

The purpose of this evaluation report supplement is to indicate that Perma-Column Columns: PC6300, PC6400, PC6600, PC8300, PC8400, PC8500, described in ICC-ES evaluation report ESR-4238, have also been evaluated for compliance with the codes noted below.

Applicable code editions:

- 2023 Florida Building Code—Building
- 2023 Florida Building Code—Residential

2.0 CONCLUSIONS

The Perma-Column Columns: PC6300, PC6400, PC6600, PC8300, PC8400, PC8500, described in Sections 2.0 through 7.0 of the evaluation report ESR-4238, comply with the *Florida Building Code—Building and Florida Building Code—Residential*. The design requirements must be determined in accordance with the *Florida Building Code—Building* or the *Florida Building Code—Residential*, as applicable. The installation requirements noted in the ICC-ES evaluation report ESR-4238 for the 2021 *International Building Code*[®] and 2021 *International Residential Code* meet the requirements of the *Florida Building Code—Building Code—Building Code—Building Code—Building Code—Residential*.

Use of the Perma-Column Columns: PC6300, PC6400, PC6600, PC8300, PC8400, PC8500 has also been found to be in compliance with the High-Velocity Hurricane Zone provisions of the *Florida Building Code—Building* and *Florida Building Code—Residential*.

For products falling under Florida Rule 61G20-3, verification that the report holder's quality assurance program is audited by a quality assurance entity approved by the Florida Building Commission for the type of inspections being conducted is the responsibility of an approved validation entity (or the code official, when the report holder does not possess an approval by the Commission).

This supplement expires concurrently with the evaluation report ESR-4238, reissued April 2024 and revised July 2024.

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